





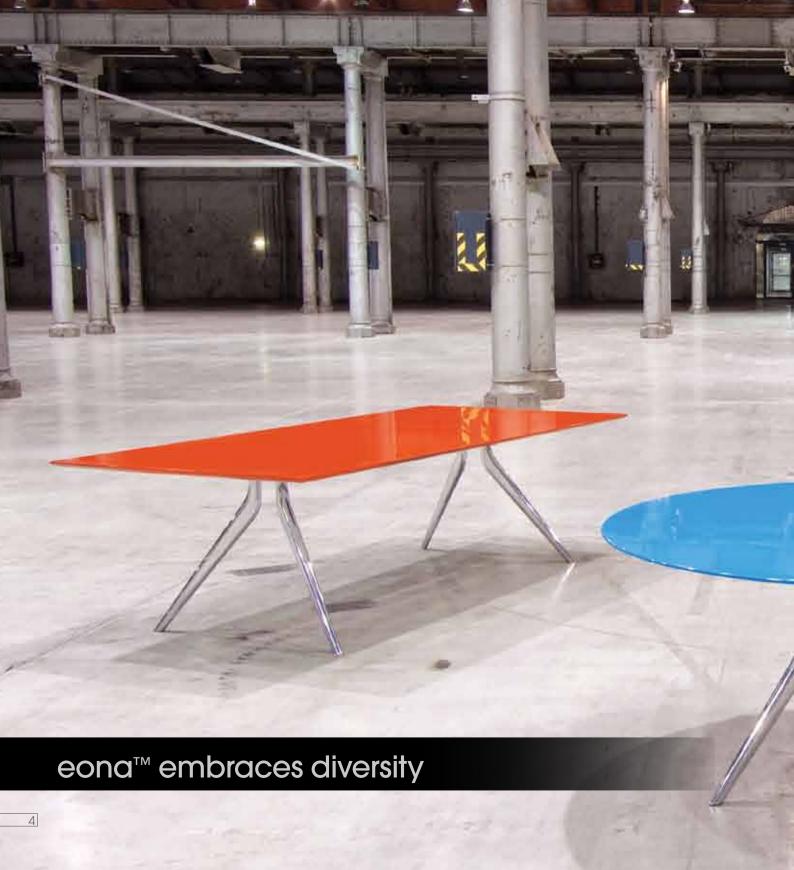
everything old is new again (eona™) is a modular table system designed for flexibility of function allowing a range of configurations to accommodate a range of uses. Designed with the environment in mind, the development of eona™ ensures low environmental impact through the life of the product.

eona™ is manufactured from mostly post consumer recycled materials.
eona™ uses 100% post consumer recycled aluminium for legs and leg support inserts, 10%\* post consumer recycled steel for outer leg supports, rails and adjustable glides, and recyclable polypropylene.

The **eona™** table base has been designed for 100% disassembly, ready for recycling. **eona™** is carbon neutral with the greenhouse gases emitted from the manufacture of the table frame and the shipment to the end user offset through a certified carbon offsetting program registered under the Kyoto Protocol.

<sup>\*</sup> Industry standard minimum recycled content of steel is 10%. Our suppliers have stated that it is likely to be closer to 40%.

















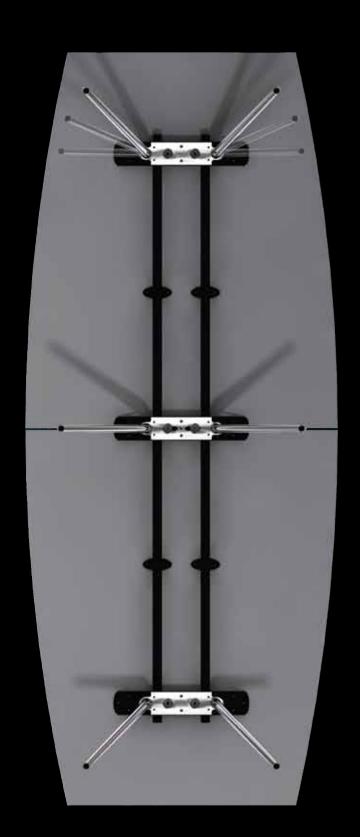
eona™ can accommodate tables and desks with a variety of top depths and to an infinite length. Minimum table depth is 800mm and maximum depth is 1600mm. eona™ is offered

in standard length tables, however by adding rails and additional legs, **eona's**<sup>TM</sup> optional multi-leg configuration supports meeting and boardroom tables of unlimited length.







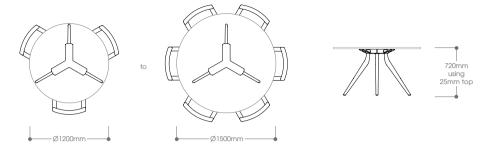


Legs can be set at three different angles to create a different aesthetic design for the table, or to adapt the frame to the shape of the table top.



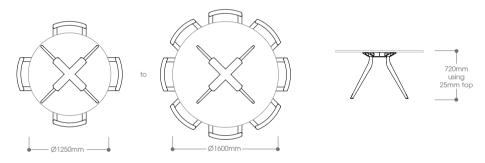


eona™ is a totally flexible table system with features including legs that can be positioned at narrow or wide stances for small or large tables. Adjustment can be made both during and after installation should the end user need to re-configure their work space, allowing flexibility to re-use the table frame for a different table application if required in the future.

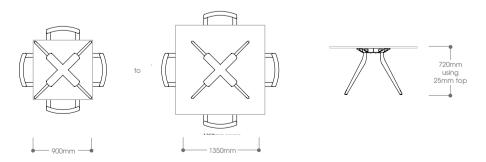


suits tables from 1200mm Ø minimum to 1500mm Ø maximum

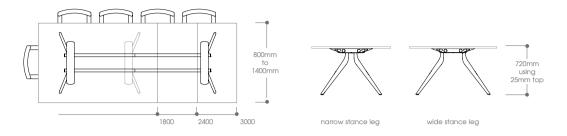
# 4 star



suits tables from 1250mm Ø minimum to 1600mm Ø maximum

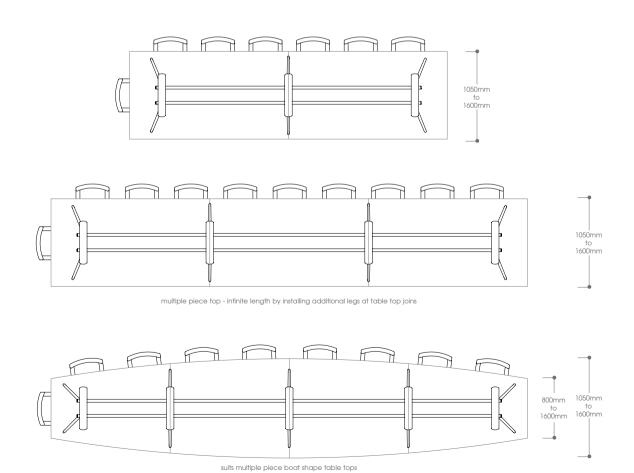


suits tables from 900mm square minimum to 1350mm square maximum



optional rail lengths accommodate a range of table lengths

# multi-leg



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TEX-2015 FFFv2.1i-2010 Furniture, Fittings & Foam

Note: Carbon emissions created by the transportation from Australia to the United Kingdom are offset through Carbon Planet Certification Scheme.

## **Design For Environment (DFE)**

A Life Cycle Analysis (LCA) has been conducted on  $\mathbf{eona}^{\mathsf{TM}}$  to identice environmentally preferable materials and manufacturing processes to further assist with reducing  $\mathbf{eona's^{\mathsf{TM}}}$  environmental impacts.

Designed with Finite Element Analysis (FEA) to assist in analysing minimal material input for greatest product strength.

#### **Durability**

ThinkingWorks warrants **eona**™ tables to be free from defects in materials and workmanship under normal use for the period of 10 years. **eona meets** demonstrated fitness for purpose and ThinkingWorks will provide replacement parts that are subject to wear, for a period of five years.

# **Product Stewardship**

ThinkingWorks will take back the product at the end of its service life for reuse, recycling or re-processing.

## Modular

ThinkingWorks uses common components to assist in modular design. The same components are used for different sizes

& shapes of table tops.

# Design For Disassembly (DFD)

 eona™
 can
 be
 easily
 disassembled

 with the
 use
 of
 non-specialists
 tools.

 All
 parts (plastic, aluminium and steel)

 can then be re-used or recycled.

## **Material Efficiency**

been Environmental LCA software, LCAs and identify Environmental Design Guidelines assist in the developmental stage to allow for environmental reductions to minimise the materials used in products, components and packaging. Recycled aluminium and steel are used in the components of **eona**<sup>TM</sup>.

#### **Toxicity**

No heavy metals, hazardous materials, PVC, or carcinogens are used in the manufacture of eona<sup>TM</sup>.

# Indoor Environment Quality - Volatile Organic Compounds (VOCs)

The materials used in the **eona™** table base are mild steel, aluminium and polypropylene.

Aluminium components are polished, and mild steel components are finished using the powder coat method which does not utilise any solvents. Plastic components are tested for VOCs. Low or no off-gassing of VOCs should therefore occur.

#### ISO 14001 EMS 2004:

# **Environmental Management System**

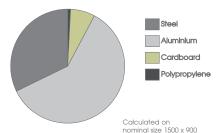
ThinkingWorks have a certified ISO 14001 Environmental Management System.

# **Legal Compliance**

Naminal Siza 2100 v 000

ThinkingWorks comply with local and state environmental legislation and all staff are trained in environmental compliance.

# Everything Old is New Again (eona™) is 100% recyclable



# Ingredients:

Nominal Size 1500 x 900			
Material	Percentage	Recycled Conten	
Steel	32	10%	
Aluminium	60	100%	
Cardboard	7	100%	
Polypropylene	1		

11011111101 3120 Z 100 X 700			
Material	Percentage	Recycled Content	
Steel	36	10%	
Aluminium	56	100%	
Cardboard	7	100%	
Polypropylene	1	-	

<sup>\*</sup> Industry standard minimum recycled content of steel is 10%. Our suppliers have stated that it is likely to be closer to 40%.

# **TABLES**

Acting sustainably is what we do. With our beginnings in Australia, since 1984 we have been designing and manufacturing commercial furniture products and components for global work place environments. With sustainability at the core of everything we do, we are dedicated to the reduction of environmental impact from our products and actions.

**Because ThinkingWorks** 



www.thinking.info